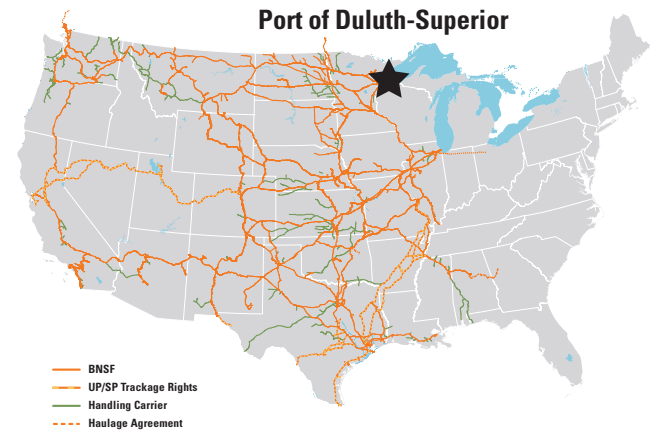


Port of Duluth-Superior

The Port of Duluth-Superior is located at the westernmost tip of Lake Superior where the Great Lakes St. Lawrence Seaway System ends and begins. As the largest tonnage port on the Great Lakes, moving an average of 35 million short tons of cargo and hosting nearly 900 vessel visits by lake carriers and oceangoing ships each year, the port boasts 20 privately owned/operated bulk cargo docks and a general cargo terminal along 49 miles of waterfront, plus a marine fueling depot, a shipyard with two dry docks and tug/barge service. This port is recognized worldwide for its expertise in moving heavy-lift, dimensional cargo.



TERMINAL CAPABILITIES

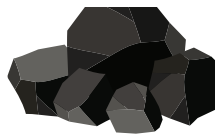
- **Harbor:** One
- **Berths:** Private Docks = 20
- **Depth:** 22 ft. - 30 ft.
- **Rail-Served:** Single commodity (unit) and mixed freight (manifest) capable
- **Cargo Handled:**



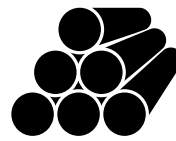
Agriculture



Bulk



Coal



Heavy Lift



Project Cargo

*Nick Kelly, Sales Manager
BNSF Railway
nicholas.kelly1@bnsf.com
Office: 708-924-6753*

DULUTH

AZCON METALS

- Dock Length: 1,586 ft.
- Depth: 26 ft.
- Capacity: 20 acres
- Rail Service: Mixed freight (manifest) capable

C. REISS TERMINAL

- Dock Length: 2,854 ft.
- Depth: 22 ft.
- Capacity: 800,000 tons
- Rail Service: Mixed freight (manifest) capable

GENERAL MILLS DULUTH ELEVATOR A

- Dock Length: 1,900 ft.
- Depth: 28 ft.
- Capacity:
 - 3.5 million bushels
 - 25,000 tons in bagging plant
- Rail Service: Mixed freight (manifest) capable

NORTHLAND PIER

- Dock Length: 1,950 ft.
- Depth: 27 ft.
- Capacity: 35 acres
- Rail Service: Mixed freight (manifest) capable

SUPERIOR REFINING CO., LLC DULUTH MARINE TERMINAL

- Dock Length: 1,200 ft.
- Depth: 30 ft.
- Capacity: 560,000 gallons

CLURE PUBLIC MARINE TERMINAL

- Dock Length: 1,620 ft. (Berths 1&2) and 1,000 ft. (Berth 4)
- Depth: 30 ft.
- Capacity:
 - 400,000+ sq. ft. warehouse storage
 - 40+ acres outdoor ground storage
- Rail Service: Mixed freight (manifest) and single commodity (unit) capable

COMPASS MINERALS

- Dock Length: 1,000 ft.
- Depth: 24 ft.
- Capacity: 300,000 tons
- Rail Service: Mixed freight (manifest) capable

CRH US

- Dock Length: 839 ft.
- Depth: 27 ft.
- Capacity: 43,000 short tons
- Rail Service: Mixed freight (manifest) capable

DULUTH LAKE PORT

- Dock Length: 930 ft.
- Depth: 27 ft.
- Capacity: 4.2 million bushels
- Rail Service: Mixed freight (manifest) capable

HALLETT DOCK 5, DULUTH

- Dock Length: 2,300 ft. paved & 2,000 ft. back dock
- Depth: 23-28 ft.
- Capacity: 800,000 tons + 20,000 tons of dry, indoor storage
- Rail Service: Mixed freight (manifest) capable

SUPERIOR

BNSF RAILWAY DOCK 5

- Dock Length: 1,470 ft.
- Depth: 27 ft.
- Capacity: 73,156 ton dock / 5.2 million ton storage yard
- Rail Service: Mixed freight (manifest) and single commodity (unit) capable

CHS

- Dock Length: 3 berths, ranging from 700-1,250 ft.
- Depth: 27 ft.
- Capacity: 18 million bushels
- Rail Service: Mixed freight (manifest) capable

GAVILON GRAIN

- Dock Length: 790 ft.
- Depth: 28 ft.
- Capacity: 8 million bushels
- Rail Service: Mixed freight (manifest) capable

GENERAL MILLS SUPERIOR – ELEVATORS S & X

- Dock Length: 1,800 ft.
- Depth: 28 ft.
- Capacity: 12.7 million bushels
- Rail Service: Mixed freight (manifest) capable

GRAYMONT (WI), LLC – GRAYMONT SUPERIOR LIM

- Dock Length: 1,250 ft.
- Depth: 26 ft.
- Capacity:
 - Limestone – 500,000 short tons – storage over 10 acres
 - Finished lime – 10,000 short tons – silo storage
- Rail Service: Mixed freight (manifest) capable

HALLETT DOCK 8, SUPERIOR

- Dock Length: 2,300 ft.
- Depth: 25 – 28 ft.
- Capacity: Bulk Storage: 800,000 tons
- Capacity: Liquid Storage: 2.1 million gallons
- Rail Service: Mixed freight (manifest) capable

HANSEN-MUELLER – SUPERIOR, WI ELEVATOR

- Dock length: 800 feet
- Depth: 28 feet
- Capacity (Daisy): 1,500,000 bu.
- Capacity (Elevator M): 2,250,000 bu.
- Rail Service: Mixed freight (manifest) capable

LAFARGE NORTH AMERICA, SUPERIOR

- Dock Length: 2 docks equaling 900 ft. & 400 ft.
- Depth: 23 ft.
- Capacity: 8,500 net tons
- Rail Service: Mixed freight (manifest) capable

SUPERIOR MIDWEST ENERGY TERMINAL

- Dock Length: 1,200 ft.
- Depth: 28 ft.
- Capacity:
 - Ground storage – 5 million net tons
 - Annual throughput – 25.5 million net tons
- Rail Service: Mixed freight (manifest) and single commodity (unit) capable